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648.4712
Job Sheet 201902

Part No: 648.4712

Job Qty: 1 pcs

Part Name: 4.5NR Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/19

Job Tracking No:

Due Date: 11/22/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 20238

Note: DWG O&OPM-4.5NR Rev. 5 IPP Rev. A 18.07.05 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	11/22/19		0.00	0.80	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	11/22/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		

DAE
40
OCT 23 2019 9:59

130 Packaging 3-1 - Stock - B4B 1 pcs		11/22/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B	DAS	
				Packaging 3 - 25 - B4B	78	OCT 23 2019
				Packaging 3 - 26 - B4B	9-89	
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	11/22/19	0.00 0.00	DC - 1 - B4B	DAS	
				DC - 2 - B4B	21	OCT 23 2019
140 QC 21 - FG	1 pcs	11/22/19	0.00 0.00	QC 21 - FG - 21	9-89	
				QC 21 - FG - 70	DAS	
				QC 21 - SA - 53	21	OCT 23 2019
Part Op 110 - (small fab)Pack, bag and label						
Descriptions: 120 - (QC5- Inspect part completeness to step on W/O						
130 - (Identify as per dwg & Stock Location:)Identify and pack for shipping as per PPP 648.4712						
135 - (Document Control)Photocopy bluefile & type labels per PPP 648.4712						
140 - (QC21- Final Inspection - Work Order Release)						

012562

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	5110495
4.5NR-13	Lock Bearing Screw	1 pcs (1 ea)	110-Small Fab - 1	5215793
4.5NR-15	Lock Bearing	1 Ea (1 ea)	110-Small Fab - 1	50992108
4.5NR-17R	Lock Bushing	1 pcs (1 ea)	110-Small Fab - 1	5029125
4.5NR-20	Load Stop Bushing	2 pcs (2 ea)	110-Small Fab - 1	5151053
4.5NR-23 P	Bumper1	1 pcs (1 ea)	110-Small Fab - 1	5029134
4.5NR-24	Bumper2	1 pcs (1 ea)	110-Small Fab - 1	5150167
4.5NR-30	Solenoid Cover Screw	2 Ea (2 ea)	110-Small Fab - 1	5138434
4.5NR-35	Latch Bushing	2 pcs (2 ea)	110-Small Fab - 1	5166833
4.5NR-36 P	Latch Spring	2 pcs (2 ea)	110-Small Fab - 1	5029145
4.5NR-39P	Keeper Spring	1 pcs (1 ea)	110-Small Fab - 1	5029147
4.5NR-46P	Lever Bushing	1 pcs (1 ea)	110-Small Fab - 1	5029154
4.5NR-52	Keeper Bushing	1 pcs (1 ea)	110-Small Fab - 1	5167258
4.5NR-7	Lifter Bushing	2 pcs (2 ea)	110-Small Fab - 1	5181712
4.5NR-9	Lifter Spring	2 pcs (2 ea)	110-Small Fab - 1	5149841
AN6-13A	Bolt	6 Ea (6 ea)	110-Small Fab - 1	5158075-1
AN6-14A	Machine Bolt 3/8-24 X 1.58 - Steel	1 Ea (1 ea)	110-Small Fab - 1	5071229
AN6-24A	Hex Bolt 3/8-24 X 2 1/2"	1 Ea (1 ea)	110-Small Fab - 1	5119263-1
AN6-40A	3/8-24 Bolt X 3" Long	1 Ea (1 ea)	110-Small Fab - 1	5133146
AN7-24A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5119275
AN7-40A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5101840
C45-10-1	Lock Spring Pin	1 Ea (1 ea)	110-Small Fab - 1	5040658
C45-13-2	Teflon Keeper, Spacer	2 Ea (2 ea)	110-Small Fab - 1	5097746
C45-3-2-1	Snap Ring	2 Ea (2 ea)	110-Small Fab - 1	5093408
C45-3-4-1	Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	5210604
C45-3-5	Teflon Spacer	2 Ea (2 ea)	110-Small Fab - 1	5097745
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	1 Ea (1 ea)	110-Small Fab - 1	5181732
MS21044N7	Keeper Nut	2 Ea (2 ea)	110-Small Fab - 1	5100411-1
MS21083N3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5220750
MS21083N6	Nut	1 Ea (1 ea)	110-Small Fab - 1	5192157
NAS1149F0332P	Washer (AN960-10L)	2 Ea (2 ea)	110-Small Fab - 1	5207709
NAS1149F0632P	Washer (AN960-616L)	2 Ea (2 ea)	110-Small Fab - 1	5048297
NAS1149F0663P	Washer (AN960-616)	9 Ea (9 ea)	110-Small Fab - 1	5166716
NAS1149F0763P	Washer (AN960-716)	4 Ea (4 ea)	110-Small Fab - 1	5078169



Container No: S225401



Part: 648.4712

Job No: 201902

Serial No/Batch: S225401

Revision: 5

Inspector:

Exp Date:

Instructions:

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www.dartaerospace.com

Date: 10/22/19

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	2	87	0
	4.5NR-13	1	44	0
	4.5NR-15	1	5	0
	4.5NR-17P	1	12	0
	4.5NR-20	2	11	0
	4.5NR-23	1	17	0
	4.5NR-24	1	28	0
	4.5NR-30	2	44	0
	4.5NR-35	2	16	0
	4.5NR-36	2	14	0
	4.5NR-39P	1	37	0
	4.5NR-46P	1	69	0
	4.5NR-52	1	13	0
	4.5NR-7	2	30	0
	4.5NR-9	2	10	0
	AN6-13A	6	41	0
	AN6-14A	1	23	0
	AN6-24A	1	24	0
	AN6-40A	1	21	0
	AN7-24A	1	23	0
	AN7-40A	1	31	0
	C45-10-1	1	149	0
	C45-13-2	2	30	0
	C45-3-2-1	2	55	0
	C45-3-4-1	2	135	0
	C45-3-5	2	65	0
	MS21044N6	1	85	0
	MS21044N7	2	20	0
	MS21083N3	2	100	0
	MS21083N6	1	50	0
	NAS1149F0332P	2	2,634	0
	NAS1149F0632P	2	336	0
	NAS1149F0663P	9	254	0
	NAS1149F0763P	4	142	0
Part Specifications				
Specifications could not be found.				

Plex 10/16/19 12:40 PM Dart.Renwick.Jennifer